## **CLAIMS**

What we claim is:

- 1. A polypropylene tape fiber, wherein said fiber comprises in excess of 2000 ppm up to 5000 ppm of a nucleator compound and wherein said fiber exhibits a tensile strength of at least 3 grams/denier.
- 2. The polypropylene fiber of Claim 1 wherein said nucleator compound is selected from the group consisting of p-MDBS, 3,4-DMDBS, 2,4,5-TMDBS, DBS, sodium benzoate, NA-11, NA-21, disodium [2.2.1]heptane bicyclodicarboxylate, and any mixtures thereof.
- 3. The polypropylene fiber of Claim 2 wherein said nucleating agent is p-MDBS.
- 4. A fabric article comprising at least one polypropylene fiber as defined in Claim 1.
- 5. A fabric article comprising at least one polypropylene fiber as defined in Claim 2.
- 6. A fabric article comprising at least one polypropylene fiber as defined in Claim 3.
- 7. The fabric article of Claim 4 wherein said article is a carpet backing.
- 8. The fabric article of Claim 5 wherein said article is a carpet backing.

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9. The fabric article of Claim 6 wherein said article is a carpet backing.

10. A polypropylene tape fiber, wherein said fiber comprises in excess of 2000 ppm up to 5000 ppm of a nucleator compound, wherein said fiber exhibits a shrinkage rate after exposure to 150°C hot air of less than 4%, and wherein said fiber exhibits a tensile strength of greater than 2.5 grams/denier.

- 11. The polypropylene fiber of Claim 10 wherein said nucleator compound is selected from the group consisting of p-MDBS, 3,4-DMDBS, 2,4,5-TMDBS, DBS, sodium benzoate, NA-11, NA-21, and any mixtures thereof.
- 12. The polypropylene fiber of Claim 11 wherein said nucleator compound is p-MDBS.
- 13. A fabric article comprising at least one polypropylene fiber as defined in Claim 10.
- 14. A fabric article comprising at least one polypropylene fiber as defined in Claim 11.
- 15. A fabric article comprising at least one polypropylene fiber as defined in Claim 12.
- 16. The fabric article of Claim 13 wherein said article is a carpet backing.

- The fabric article of Claim 14 wherein said article is a carpet backing. 17.
- The fabric article of Claim 15 wherein said article is a carpet backing. 18.